





**MEK 30    MPK 30**



UNIVERSAL BEV...  
MEMOLI

## BENDING CAPACITY

SECTION	SIZE		DIA INT.MIN.		NOTES
	mm	inch	mm	inch	
	50 x 8	2 x 3/8	350	14	
	80 x 15	3 1/4 x 5/8	350	14	
	10 28	3/8 1 1/8	100 600	4 24	
	40 x 40 x 6	1 1/2 x 1 1/2 x 5/16	500	20	
	50 x 25 x 5	2 x 1 x 1/4	400	16	
	50 x 30 x 3	2 x 1 1/4 x 1/8	400	16	
	35 x 35 x 4	1 1/2 x 1 1/2 x 3/16	400	16	★
	28	1 1/8	600	24	★
	50 x 1,5 1 1/2 GAS	2	800 400	6 16	★

- CAPACITY DEPENDS ON THE QUALITY OF MATERIAL **R=40 KG/mm<sup>2</sup>** - BASED ON 60.000 PSI

★ - Special Rolls

### TECHNICAL SPECIFICATION

Shafts diameter	30 mm	1 3/16"
Rolls diameter	128 mm	5 1/2"
Drive motor	1 HP	
Rolling speed	7.2 RPM	
Weight, gross	190 Kg	
Dimensions	770 x 680 x 1210	

**MEK 30** - Version with portable detached foot pedal control assembly for left/right rotation complete with emergency stop palm button and flush mount electrical cabinet.

**MPK 30** - Version with left/right rotation control via machine mounted selector switch & emergency stop.

### CHARACTERISTICS

Lower roll driven, upper forming roll adjustable in position  
Rugged machine frame in solid steel for maximum strength and durability

Shafts in high strength steel, hardened and ground  
Drive components and shafts journaled in roller bearings  
Dual lateral material guides, heavily dimensions, with adjustable pitch setting

Equipped with universal standard rolls, hardened, suitable for bending standard section using a positive lock system to maintain precise throat gap adjustment for optimum result, lower driving rolls knurled for optimum traction  
External machine top cases in shock resistant "ABS" polymer

Working position: shafts horizontal & vertical

Compact, robust, low maintenance design

Service tools, instruction manual

